



370  
400  
440

19750

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	737	5536	PISTON & PISTON PIN	AR	(.001 O.S.)	
1	737	5537	PISTON AND PISTON PIN ASSEM	AR	(.030 O.S.)	
2	39	67127	RING SET, PISTON - 8 SETS	8	(STANDARD)	
2	39	67128	RING, PISTON - 8 SETS	AR	(.030 O.S.)	
3	23	85721	BEARING UNIT (PAIR) Crankshaft	4	(STANDARD)	
3	23	85685	BEARING UNIT (PAIR) Crankshaft	AR	(.001 U.S.)	
3	23	85723	BEARING UNIT, crankshaft main	AR	(.002 U.S.)	
3	23	85724	BEARING UNIT, crankshaft main	AR	(.010 U.S.)	
3	23	85725	BEARING UNIT, crankshaft main	AR	(.020 U.S.)	
3	23	85686	BEARING UNIT, crankshaft main -	AR	(STANDARD)	
3	23	85687	BEARING UNIT, crankshaft main -	AR	(.001 U.S.)	
3	23	85688	BEARING UNIT, crankshaft main -	AR	(.002 U.S.)	
3	23	85689	BEARING UNIT, crankshaft main -	AR	(.010 U.S.)	
3	23	85690	BEARING UNIT, crankshaft main -	AR	(.020 U.S.)	
3/4	23	61171	BEARING SET, CRANKSHAFT	1	(STANDARD)	
5	17	35312	PIN, Dowel, REAR CRANKSHAFT	1		
6	26	75585	OIL SEAL, REAR-CRANKSHAFT B	2		2,3
7	230	5534	FLYWHEEL	1		
8	10	49845	SCREW, (.437-20 x 1.00), FLYWHE	6		
9	13	39131	LOCKWASHER, (.437), FLYWHEE	6		
10		47607A 1	DRIVE PLATE	1		
11	10	35091	SCREW, (.375-16 x 1.00), DRIVE F	6		
12	13	35048	LOCKWASHER, (.375), DRIVE PL	6		
13	614	5538	CONNECTING ROD	8		
14		N.S.S.	Not Sold Seperate, BOLT-CONNE	16		1
15		N.S.S.	Not Sold Seperate, NUT-CONNE	16		1
16	23	61170	BEARING SET, CONNECTING RO	8		
17	429	5880	CRANKSHAFT	1		
18	28	34466	KEY, CRANKSHAFT	2		